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#### **Declarations under Rule 4.17:**

- as to the identity of the inventor (Rule 4.17(i))
- as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))
- as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))
- of inventorship (Rule 4.17(iv))

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(54) Title: A PROCESS FOR THE PREPARATION OF 10,11-DIHYDRO-10-OXO-5H-DIBENZ[B,F]AZEPINE-5-CARBOX-**AMIDE** 



(II)

(57) Abstract: A process for preparing 10,11-dihydro-10-oxo-5H-dibenz[b,f]azepine-5- carboxamide, compound of formula (I), said process comprising a. reacting compound of of formula (Ivb) with alkali metal methoxide to yield compound of formula (II); and b. converting compound of formula (II) to compound of formula (I).

## INTERNATIONAL SEARCH REPORT

International application No. PCT/IN 2005/000077

A. CLASSIFICATION OF SUBJECT MATTER

IPC<sup>8</sup>: C07D 223/28 (2006.01)i, C07D 223/22 (2006.01)i According to International Patent Classification (IPC) or to both national classification and IPC

### B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) IPC8: C07D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) WPI, EPODOC, PAJ, REGISTRY, CAPLUS

C. DOCUM	MENTS CONSIDERED TO BE RELEVANT				
Category*	Citation of document, with indication, where a	ppropriate, of the relevant passages	Relevant to claim No.		
Α	US3642775 A (SCHINDLER WALTER (15.02.1972); cited in the application example 1.	R) 15 February 1972	1-13		
Α	US5808058 A (MILANESE A) 15 Secited in the application schemes A, B, H, G'.	ptember 1998 (15.09.1998) ;	1-13		
А	GB943277 A (GEIGY AG J R) 4 Decited in the application claims 1, 2.	cember 1963 (04.12.1963) ;	1-13		
Further	documents are listed in the continuation of Box C.	See patent family annex.			
"A" documer to be of a carlier a filing da documer cited to special r "O" documer means documer means documer means documer means documer means documer to be documer to b	categories of cited documents:  and defining the general state of the art which is not consider particular relevance pplication or patent but published on or after the internation te  at which may throw doubts on priority claim(s) or which establish the publication date of another citation or othe eason (as specified)  at referring to an oral disclosure, use, exhibition or othe published prior to the international filing date but later the city date claimed	to understand the principle or theo al "X" document of particular relevan cannot be considered novel or can an inventive step when the document of particular relevan document of particular relevan cannot be considered to involve document is combined with documents, such combination by	rith the application but cite ry underlying the invention ce; the claimed invention not be considered to involvent is taken alone ce; the claimed invention an inventive step when the one or more other suc- leing obvious to a person		
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	nailing address of the ISA/AT  Austrian Patent Office esdner Straße 87, A-1200 Vienna	Authorized officer MÜLLER-HIEI	_ R.		
Facsimile N	o. +43 / 1 / 534 24 / 535	Telephone No. +43 / 1 / 534 24 / 434			

## INTERNATIONAL SEARCH REPORT

International application No. PCT/IN 2005/000077

C (Continuat	ion). DOCUMENTS CONSIDERED TO BE RELEVANT	2005/000077
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Information on patent family members

national application No. PCT/IN 2005/00077

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